

PSB5-M Flap Detent Mount Kit Instructions

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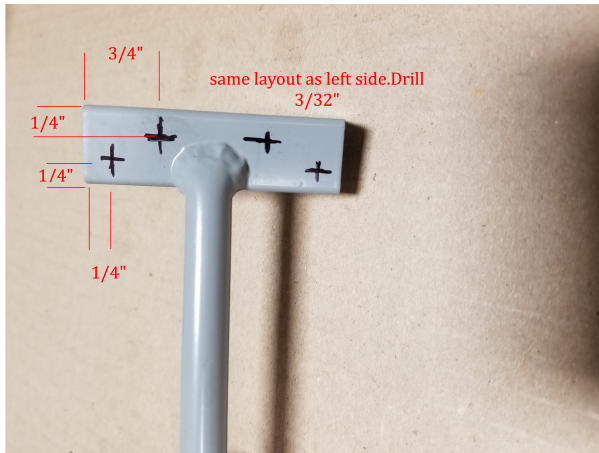
Section 1



PSB5-M Flap detent mount kit instructions

1 PSB5-M Flap detent mount kit instructions

1. Lay out 4 holes per photo and drill to 3/32 inch. debur.



2. Mark center line on the right side of "tab"



3. Clamp into place as shown on left side of the flap detent plate mount, with line centered on upper flap detent mount hole, and the channel around aft lower fuselage tube.



4. If you have small right angle drill ,or possibly a long 3/16 drill bit you can drill the top 3/16 flap detent mount hole in place. If not mark hole, remove,drill reinstall.
5. With tab bolt in place and channel clamped in to place drill the 4 3/32 pilot holes in to top wall of aft lower tube. Updrill to 1/8 and lightly debur.
6. We recommend coating the inside of the channel with polysulfided (fuel tank) sealer to bond the channel and seal the rivet holes.Install with qty 4, CCP-42 rivets (must be stainless steel rivets)

